## ENHANCEMENT OF HUMIDITY SENSITIVITY FOR PEROVSKITE-TYPE OXIDES HAVING SEMICONDUCTIVITY

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The humidity sensitivities of  $SrSnO_3$  and  $BaSnO_3$  were enhanced slightly by means of calcining their hydroxides, which were prepared by a coprecipitation method. The partial substitution of the A site element of the perovskite-type oxides with lanthanum was more useful for the enhancement of the sensitivity. The highest sensitivity was found in  $Sr_{0.95}La_{0.05}SnO_3$  among the specimens studied.

There have been many reports about humidity sensors using materials such as electrolytes, organic polymers, and metal oxides. However, these sensors are only capable of using at a temperature range between about 0 and 90 °C; on the other hand, there are still strong demands for a humidity sensor which is available above 100 °C for drying machines and combustion controlling systems. previously that water vapor acts as an electron-donating gas for semiconductive metal oxides. 2) Utilizing this character of a water molecule, we attempted to search for semiconductive materials having humidity sensitivities at a temperature range between 300 and 400 °C. In our previous paper, 2) it was reported that humidity sensitivities were found in the perovskite-type oxides containing alkaline earth metal ions at the A site elements such as CaTiO3, CaSnO3, SrTiO3, SrSnO3, and their derivatives of 10% lanthanum substituted oxides. In this study, we attempted to enhance the sensitivity of these specimens by changing a sample preparation method and the amount of partial substitution for the A site element of the perovskite-type oxide. relationships between the sensitivity and the amount of adsorbed water determined by the measurement of temperature programmed desorption (TPD) were investigated.

The perovskite-type oxides were prepared by calcining a mixture of titanium oxide, tin oxide, and alkaline earth carbonate in a desired proportion at 1000 - 1200 °C for 2-5 h. In order to obtain samples with large surface area, we adopted a calcination of the hydroxide,  $SrSn(OH)_6$  or  $BaSn(OH)_6$ , which had been prepared by a coprecipitation method from dilute  $Na_2Sn(OH)_6$  and a  $SrCl_2$  or  $BaCl_2$  solution.<sup>3)</sup> The formation of desired perovskite-type oxides was confirmed by X-ray diffraction method. The surface areas of the specimens were measured by BET method using nitrogen gas. Preparation methods of the specimens and measurements of the humidity sensitivity were reported previously.<sup>2)</sup> The TPD of water molecules was carried out in the same method.<sup>4)</sup> A certain amount of the oxide sample was placed into the apparatus and preheated at 600 °C in a flowing mixture of 20% oxygen and 80% helium

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at 40 cm<sup>3</sup> min<sup>-1</sup> for 1 h. After the preheat, 0.61 kPa water vapor was mixed to the stream and brought into contact with the sample, followed by cooling from 600 °C to room temperature. Then, the TPD of water molecules was carried out upto 600 °C

Table 1. Characteristics of the samples

No.	Sample	Sintering condition		Surface area	Relative density	α
		Temp/°C	Time/h	m <sup>2</sup> g-1	8	•
ss-1	SrSnO3 <sup>a)</sup>	800	5	15	41	0.25
SS-2	SrSnO <sub>3</sub>	1100	2	2.9	55	0.20
BS-1	BaSnO3 <sup>a)</sup>	800	5	25	43	0.24
BS-2	BaSnO3	1000	5	14.5	61	0.22
ST-1	SrTiO <sub>3</sub>	1200	2	1.3	56	-0.22
SLS-1	Sr <sub>0.95</sub> La <sub>0.05</sub> SnO	3 1200	6	0.79	63	0.37
SLS-2	Sr <sub>0.9</sub> La <sub>0.1</sub> SnO <sub>3</sub>	1200	4	0.56	64	0.34

a) Prepared by calcining a (Sr or Ba)Sn(OH)6.

at a heating rate of 9 deg  $\min^{-1}$  and at 40 cm<sup>3</sup>  $\min^{-1}$  helium. The amount of desorbed water was calculated from the peak area of the TPD chromatograms.

The characteristics of the specimens studied are summarized in Table 1. As shown in Fig. 1, the log-log plots of the conductivity ( $\sigma$ ) vs. water vapor pressure ( $P_{\rm HaO}/Pa$ ) give straight lines with slopes ( $\alpha$ ) and can be expressed

$$\sigma = \sigma_1 P_{H_2O}^{\alpha} \tag{1}$$

where  $\sigma_1$  denotes the conductivity at  $P_{H_2O}=1$  Pa and  $\alpha$  corresponds to the degree of the humidity sensitivity. The  $\alpha$  values of the specimens obtained form the log-log plots are also listed in Table 1. It is noticed that the sensitivity is enhanced with an increase in the  $\alpha$  value. It was found that the preparation of the

perovskite-type oxides were possible at relatively low temperatures such as 800 °C by means of calcination of the hydroxides. The samples prepared at this temperature had relatively large surface areas and their sensitivities are then large. The negative value of  $\alpha$  was only found in SrTiO3, suggesting that the conduction mechanism of this specimen was a p-type in this condition as was also confirmed by the measurements of thermoelectromotive force.  $^{2}$ 

The TPD spectra of water molecules from these samples are shown in Fig. 2. It is noticed that the spectra consist of three kinds of desorption peaks with the peak maxima located at 100, 100 - 250, and 300 - 400 °C, which are referred to peak I, peak I, and peak II, respectively. The peak I undoubtedly arises from the desorption of the physisorbed water. The peak I is assigned to molecular water adsorbed on  $0^{2-}$  ions through hydrogen

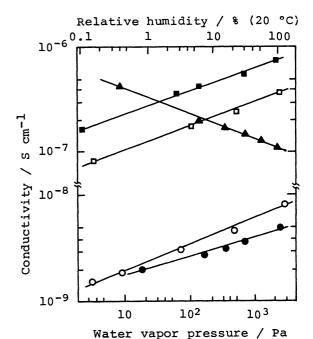


Fig. 1. Conductivity-humidity characteristics of specimens.

o: SS-1, •: SS-2, □: BS-1

■: BS-2, A: ST-1.

Operating temperature;
SS-1, SS-2, ST-1 = 400 °C
BS-1, BS-2 = 300 °C

bonding. The peak II is ascribed to the surface hydroxyls.

Taking account of both the operating temperature of the conductivity-humidity characteristics and the electron-donating character of a water molecule, the desorption peak I is presumed to influence on the sensitivity. Table 2 shows that the maximum

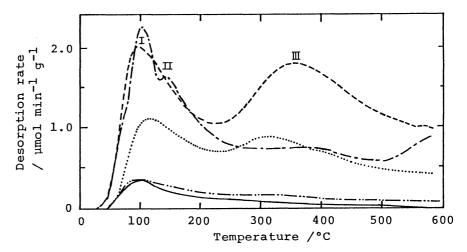


Fig. 2. Temperature programmed desorption spectra of H<sub>2</sub>O.
---: SS-1,----: BS-1,----: BS-2,---: ST-1.

temperatures of peak I located between 300 and and 350 °C. The amount of desorbed water in a range of 100 deg. below the operating temperature depended markedly on both sample preparation and its composition. It is found by correlating the results of the amount of desorbed water with those on the  $\alpha$  value listed in Table 1 that the increment of  $\,\alpha\,$  value in the same compositions is smaller than that expected for  $\,$  the increase in the amount of desorbed water. For example, the difference between the  $\alpha$  value of SrSnO<sub>3</sub> (SS-1) prepared by calcining SrSn(OH)<sub>6</sub> and that of SrSnO<sub>3</sub> (SS-2) prepared by calcining the mixture of tin oxide and strontium carbonate is only 0.05, while the amount of desorbed water,  $V_{\rm d}$  (300 - 400 °C), of SS-1 sample is 4.6 times larger than that of SS-2 sample. On the other hand, it has become from comparison of the results obtained at different compositions that the amount of desorbed water measured by TPD results has no influence on the  $\alpha$  value. For example, the absolute value of  $\alpha$  for SrTiO $_{2}$ , which gave the smallest amount of desorbed water, was comparable to those of other samples. These results allow us to anticipate that the sensitivity is influenced both by the amount of chemisorbed water and by electronic interactions between chemisorbed water and oxide surface.

The effects of the partial substitution of Sr<sup>2+</sup> of SrSnO<sub>3</sub> with La3+ on the conductivityhumidity characteristics also investigated as shown in Fig. 3. Figure 4 describes the effects of partial substitution of lanthanum on the TPD of water molecules on spectra the desorption rate of water per surface area of the samples. The  $\alpha$  values and the amount of desorbed water of these samples are also summarized in Tables 1 and 2, respectively. These

Table 2. Temperature of the peak  ${\rm I\!I}$  and  ${\rm H}_2{\rm O}$  desorption amount from samples

No.	Peak II $v_d$ $r_M$		Amount of desorbed water a) $V_d(300-400  ^{\circ}\text{C})  V_d(200-300  ^{\circ}\text{C})$		
	µmol g-l	°C	μmol g-l	μmol g <sup>-l</sup>	
SS-1	20	356	7.9		
SS-2	5.0	332	1.7		
BS-1	56	352		10	
BS-2	25	310		5.5	
ST-1	1.6	322	0.73		
SLS-1	0.81	335	0.72	-	
SLS-2	2.3	345	1.9		

 $V_d$ : Amount of desorbed water,  $T_M$ : maximum temperature of peak  $\mathbb{I}$ , a) Calculated from a desorption peak above peak  $\mathbb{I}$ .

samples show sharp peak I at about 340 °C and the peak enlarges as lanthanum content increase, while only a broad peak is found in SrSnO3. This phenomenon arises from a change of an adsorbed species caused by the partial substitution of lanthanum. The sharp peak **I** is anticipated to exhibit a strong electronic with the oxide surface, intereaction because  $Sr_{0.95}La_{0.05}SnO_3$  (SLS-1) and  $Sr_{0.9}La_{0.1}SnO_3$  (SLS-2) have higher  $\alpha$ values, compared with that of SrSnO3 (SSspite of their relatively small amount of desorbed water. The largest  $\alpha$ value, 0.37, is found in SLS-1 specimen, among the specimens studied.

In conclusion, the humidity sensitivities of the perovskite-type oxides were enhanced slightly by means of increasing their surface areas. The partial substitution of the A site element of the oxides was more useful for the

enhancement of the humidity sensitivities. This large enhancement was considered to result from a strong electronic intereaction between the adosrbed species and the oxides surface.

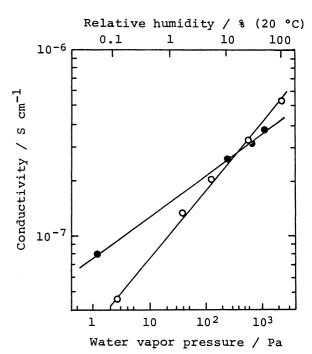


Fig. 3. Effects of the partial substitution on the conductivity-humidity characteristics.

o: SLS-1, •: SLS-2.

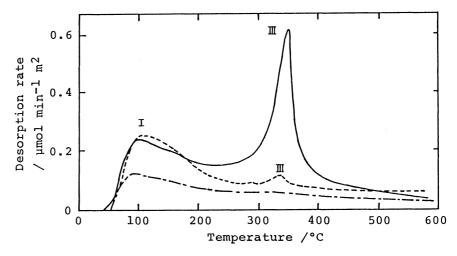


Fig. 4. Temperature programmed desorption spectra of H<sub>2</sub>O. ---: SS-2, ----: SLS-1, ---: SLS-2.

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